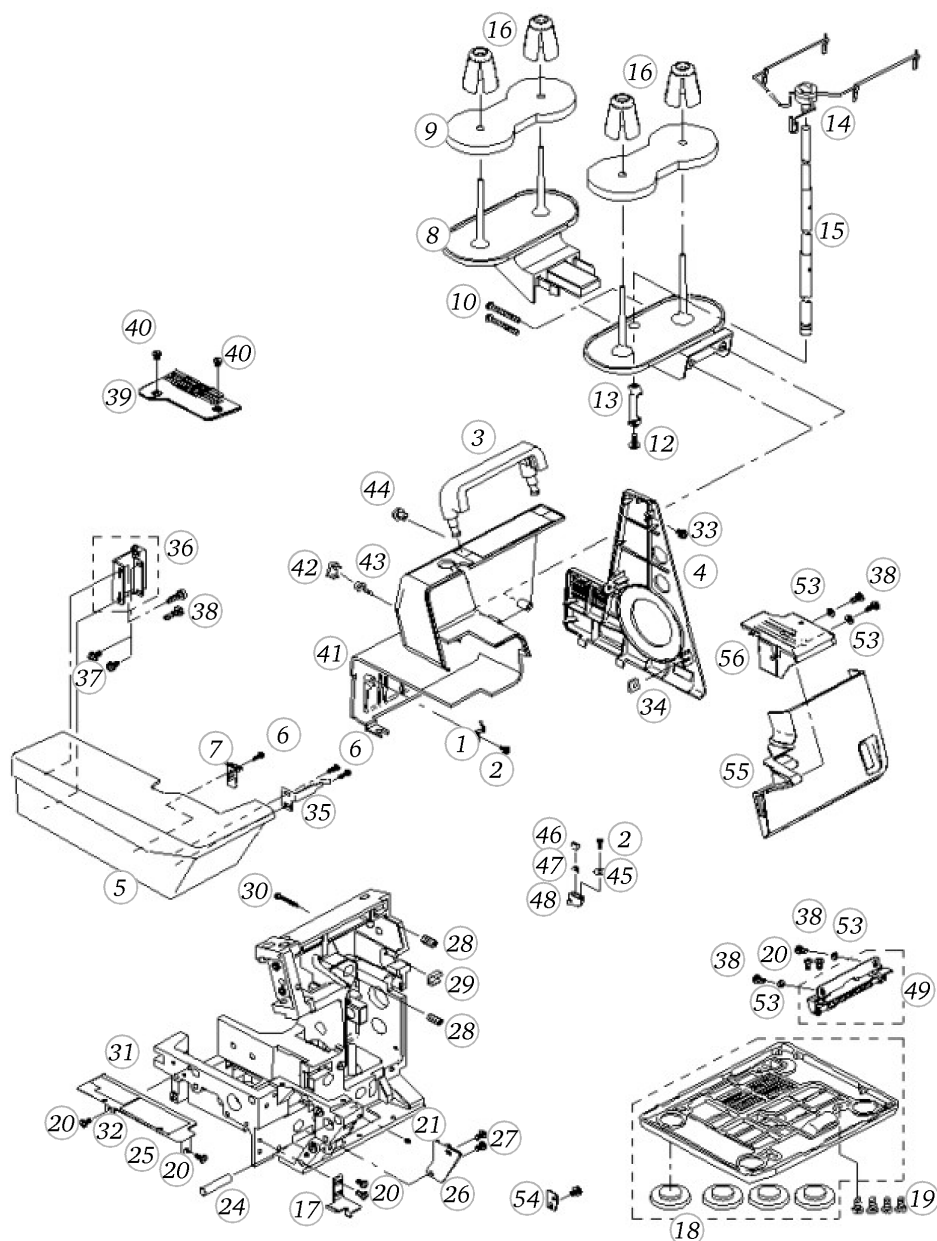


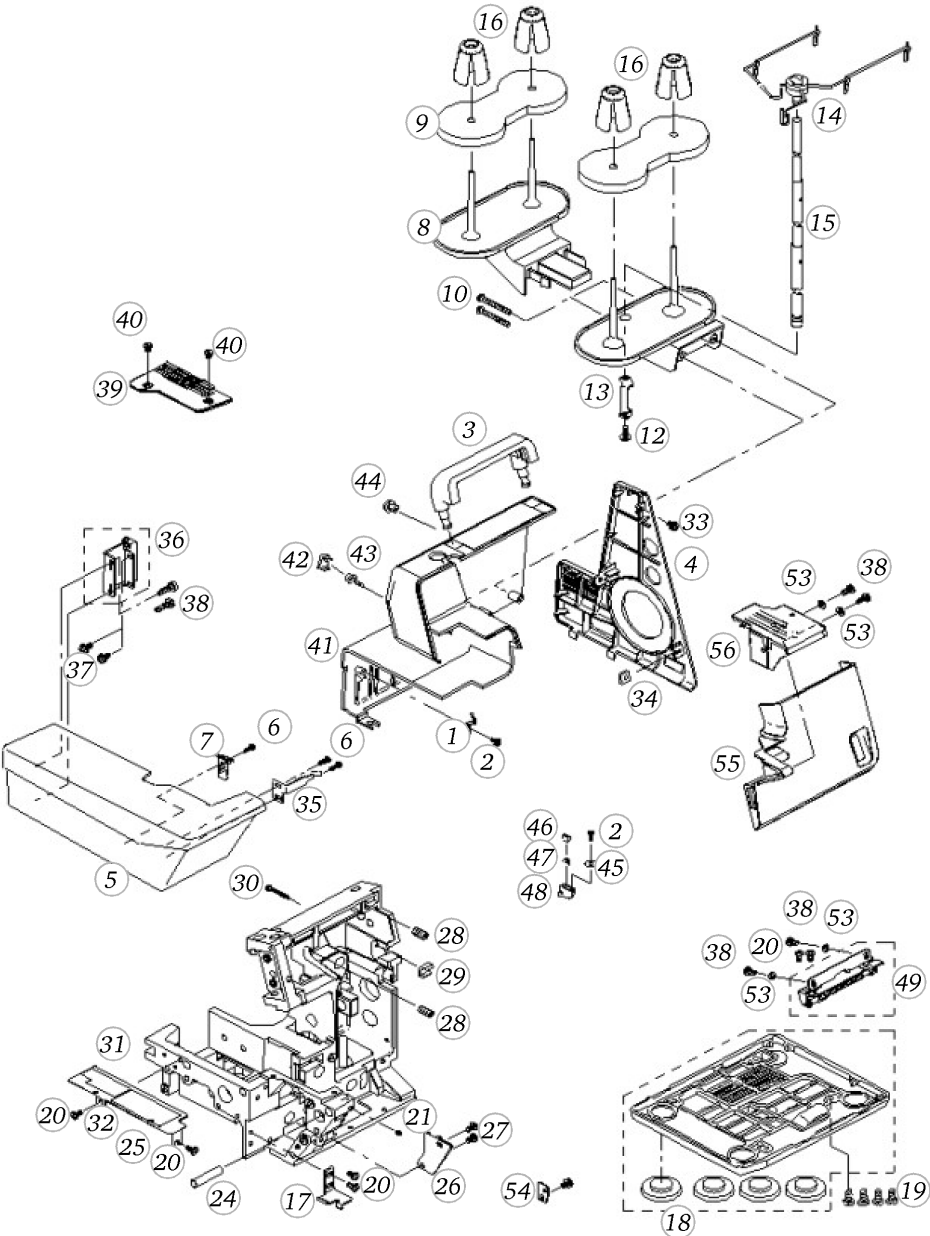


Spare Parts

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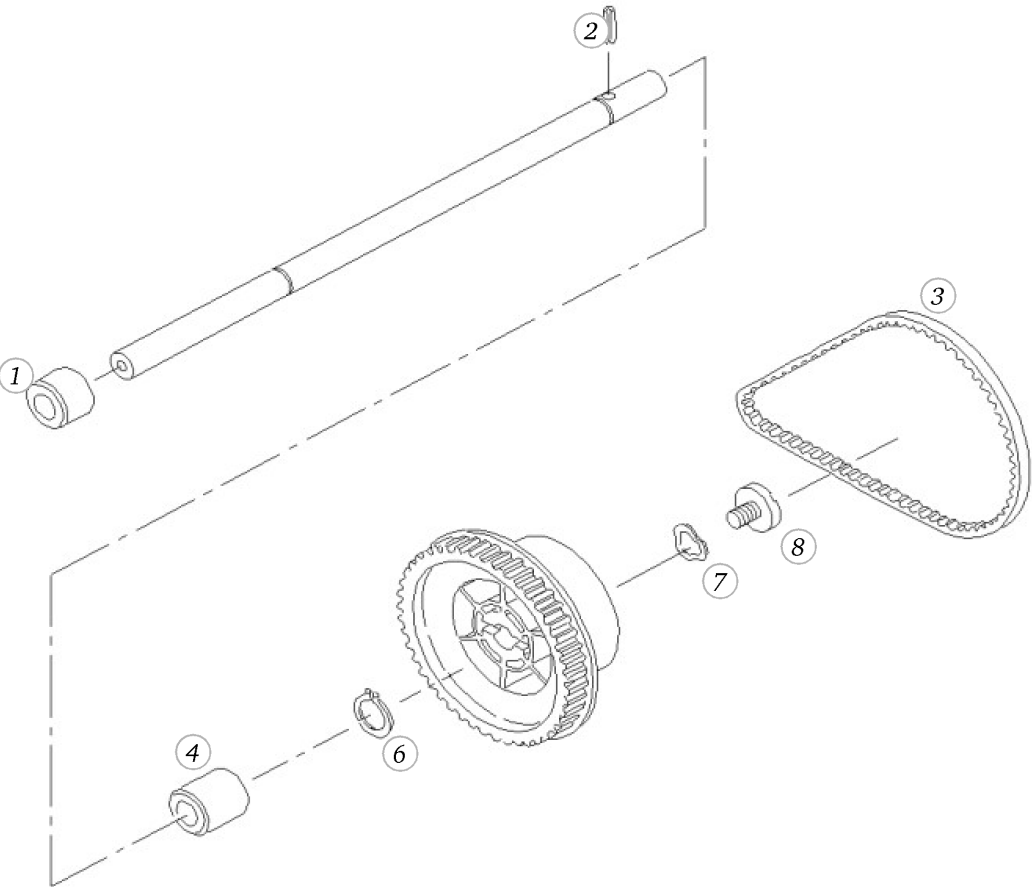


Pos	Item number	Description	Supplier Part no.
1	5020105389	THREAD GUIDE	
2	5020100847	SCREW	JST5030851SN
3	5020109158	HANDLE	A1145523000
4	A1103C09000	BELT COVER	
5	5020107718	CLOTH PLATE	A1104523000A
6	5020106605	SCREW	ST5031051SN
7	5020105197	RELEASE PLATE	A21549DC000
8	5020107358	SPOOL HOLDER B	A1119644000A
9	5020107607	SPOOL REST CUSHION	A1121202000
10	SM5043755SC	SCREW	
12	5020100831	SCREW	JSM5051255SN
13	5020107365	Spool holder A	A1118644000A
14	5020107608	SPOOL THREAD GUIDE L220	J40122701
15	5020107485	SUPPORTING ROD	J40082787
16	5020100875	SPOOL RETAINER 203	J50000103
17	5020106814	CLOTH PLATE PRESSER PLATE	A1164535000
18	5020107645	BASE PLATE (ASM.)	A11025230A0A
19	5020100831	SCREW	JSM5051255SN
20	5020100828	SCREW	JSM5040855SN
21	5020100835	SCREW	JSM8040402TP
24	5020105093	LOWER KNIFE HOLDER SHAFT	
25	0000000999	(no longer available)	
25	5020106809	UP COVER	A1135535000
26	A1156523000	LOOPER_COVER_GUIDE	
27	5020106602	SCREW	SM4040855SN
28	SM8050842TP	SM8050842TP	
29	A3150535000	FRONT COVER ASM. PLATE	
30	SM5032555SE	SCREW M3 L=25	
31	5020100763	CAUTION LABEL(UL,CSA)	A9196524000
32	40122010	LOOPER_THREADING_CHART	
33	SL4040831SF	SCREW M4 L=8	
34	5020106837	NUT	A3151535000
35	5020100108	CLOTH PLATE STOPPER SPRING	
36	5020106813	CLOTH PLATE HINGE	A11615350A0



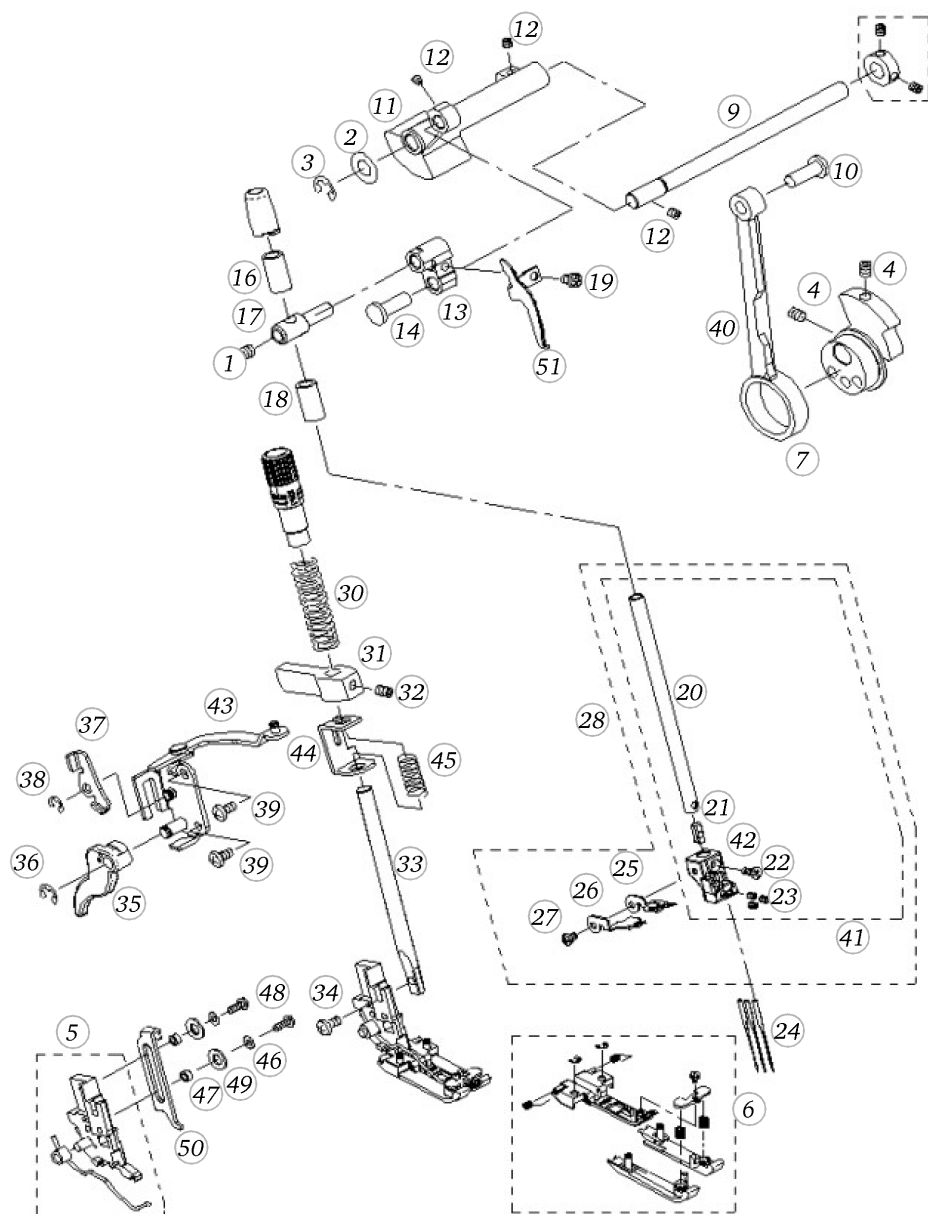
Pos	Item number	Description	Supplier Part no.
37	SL4040855SN	SCREW M4 L=8	
38	5020106115	SCREW	JST5041051SN
39	5020107609	THROAT PLATE	J40122000
40	5020106810	SCREW	A1138335000
41	40131485	REAR_COVER	
42	A1146644000	CAP	
43	5020100804	SCREW	
44	A1124644000	COVER CAP	
45	5020100849	WASHER	JWP0320501SC
46	5020106811	THREAD CUTTER HOLDER	
47	5020105338	THREAD CUTTER	
48	5020105209	THR.CUTTER BASE PLATE	A11389DC000
49	5020106217	LOOPER COVER HINGE(ASM.)	A11535030AC
53	5020100850	WASHER	
54	5020105361	PLATE	
55	5020107717	LOOPER COVER	J40121985
56	5020107711	SUPPORT BED ASSY.	40121988

Main shaft



Pos	Item number	Description	Supplier Part no.
1	5020106816	MAIN SHAFT BUSHING GEAR	
2	5020100791	PIN	
3	5020100136	TIMING BELT	A1205634000
4	5020106815	MAIN SHAFT BUSHING GEAR	
6	5020100137	C-RING	A1206102000
7	5020105996	WASHER	A1206535000
8	5020100142	SCREW	A1230500000A

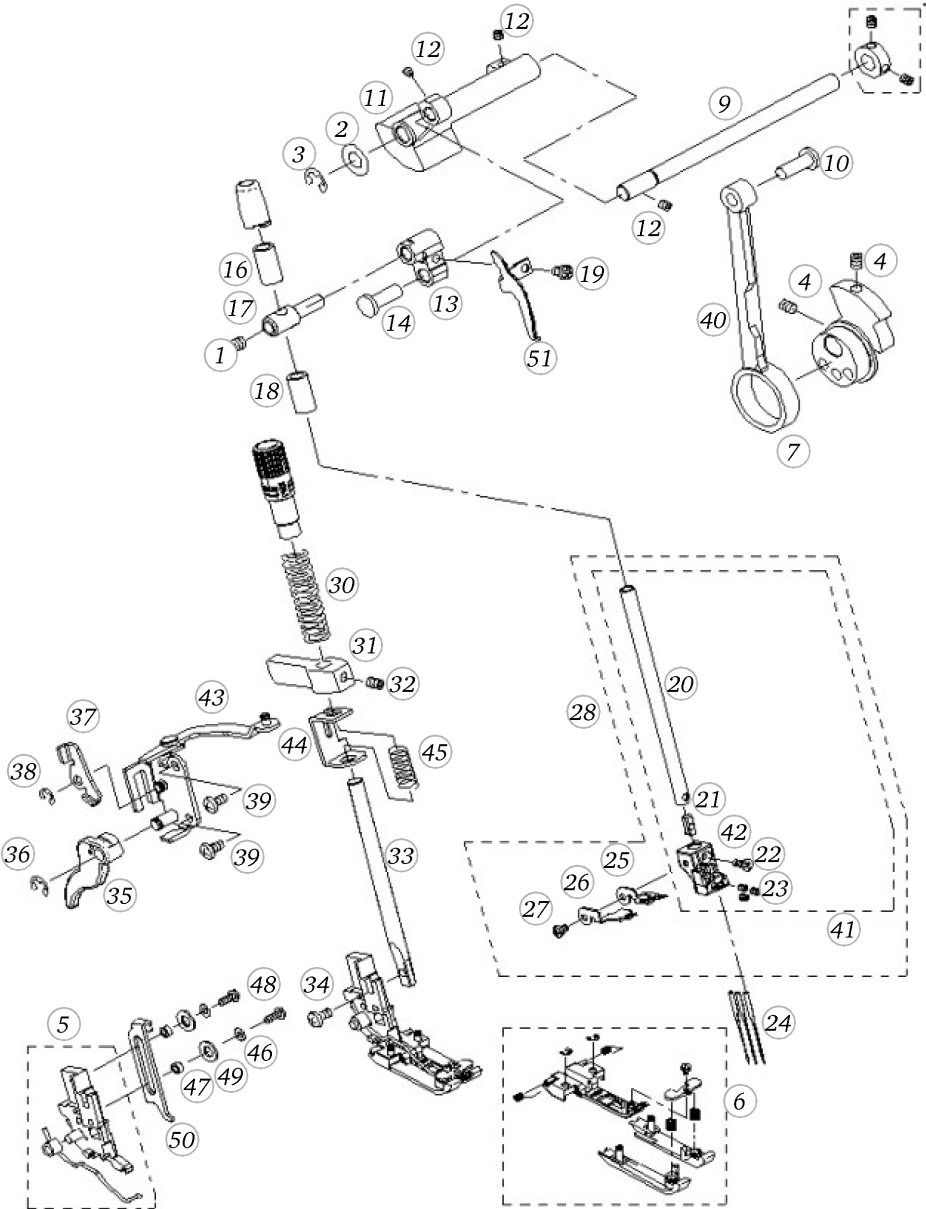
BERNINA L 220



Presser foot bar

Pos	Item number	Description	Supplier Part no.
1	5020100840	SCREW	
2	5020100854	WASHER	
3	5020100797	E-RING	
4	5020100839	SCREW	JSM8050602TP
5	5020107674	PRESSER FOOT SHANK ASM.	A1551C090C0A
6	5020107627	Coverstitch Compensation Foot	J40122001
7	5020106817	Needle bar driving cam	A1401535000A
9	5020106818	MAIN SHAFT BUSHING SHAFT	
10	5020100148	CONNECTING PIN	A1403102000
11	5020105998	NEEDLE BAR CRANK	A1402535000
12	5020100835	SCREW	JSM8040402TP
13	5020106821	NEEDLE BAR LINK	A1412535000
14	5020100148	CONNECTING PIN	A1403102000
16	5020106819	NEEDLE BAR BUSHING	A1407102000
17	5020106820	Needle bar bracket	A1411335000
18	5020106819	NEEDLE BAR BUSHING	A1407102000
19	5020106103	SCREW	
20	40123323	NEEDLE_BAR	
21	40123324	NEEDLE_BAR_STOPPER	
22	SM1030801SN	SCREW M3X0.5 L=8	
23	5020700395	NEEDLE CLAMP SCREW	22868
24	MHB100B1200	NEEDLE ##80	
25	40121972	NEEDLE_BAR_THREAD_GUIDE	
26	40127196	NEEDLE BAR THREAD GUIDE_B	
27	5020100815	SCREW	JSM4030455SN
28	5020107680	ALL ASSY NEEDLE BAR	40121997
30	5020106415	PRESSER SPRING	
31	5020106416	PRESSER BAR GUIDE BRACKET	A1502C09000
32	5020100838	SCREW	JSM8050402TP
33	5020106430	PRESSER BAR	
34	5020100828	SCREW	JSM5040855SN
35	5020107681	LIFTING LEVER	40127201
36	5020100796	E-RING	JRE0500000K0
37	5020105218	THR.TENS.RELEASE DRIVING ARM	A15729DC000

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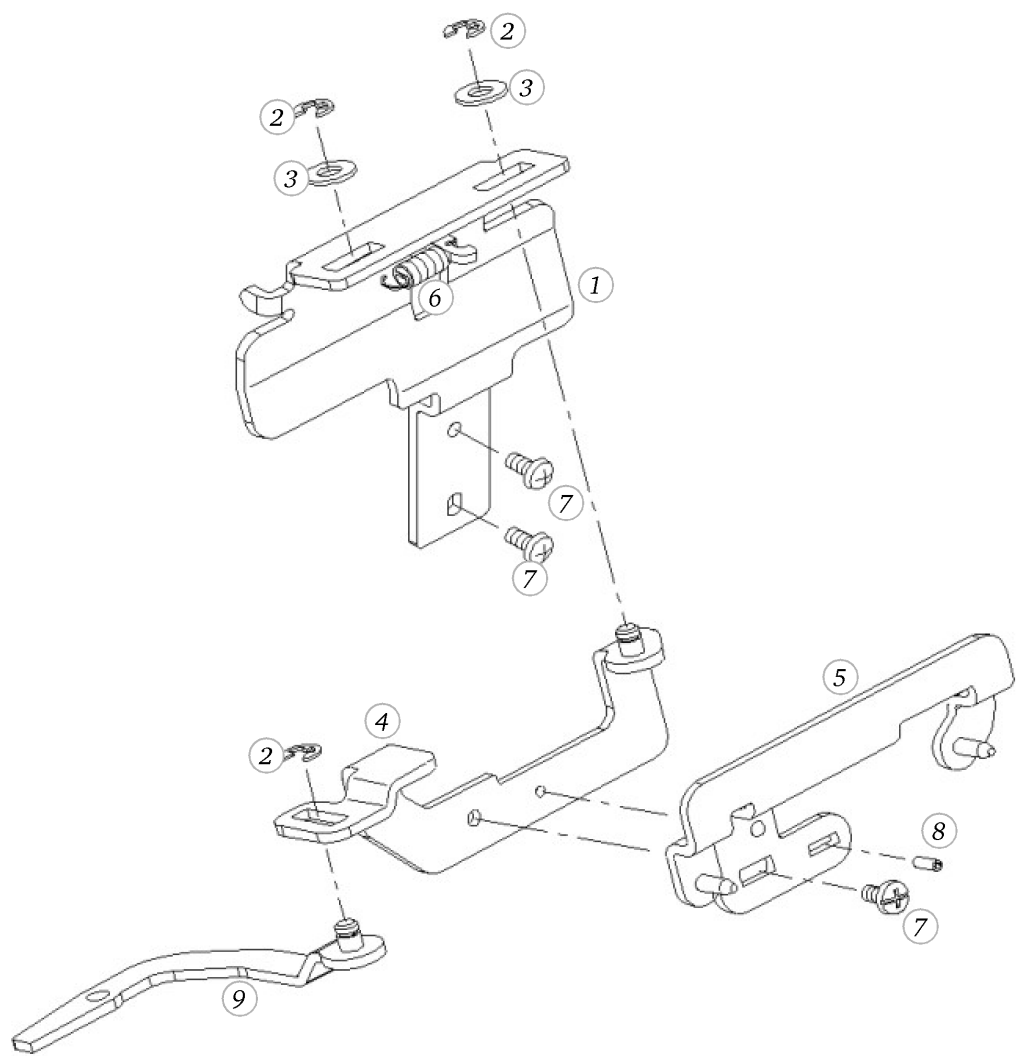


Presser foot bar

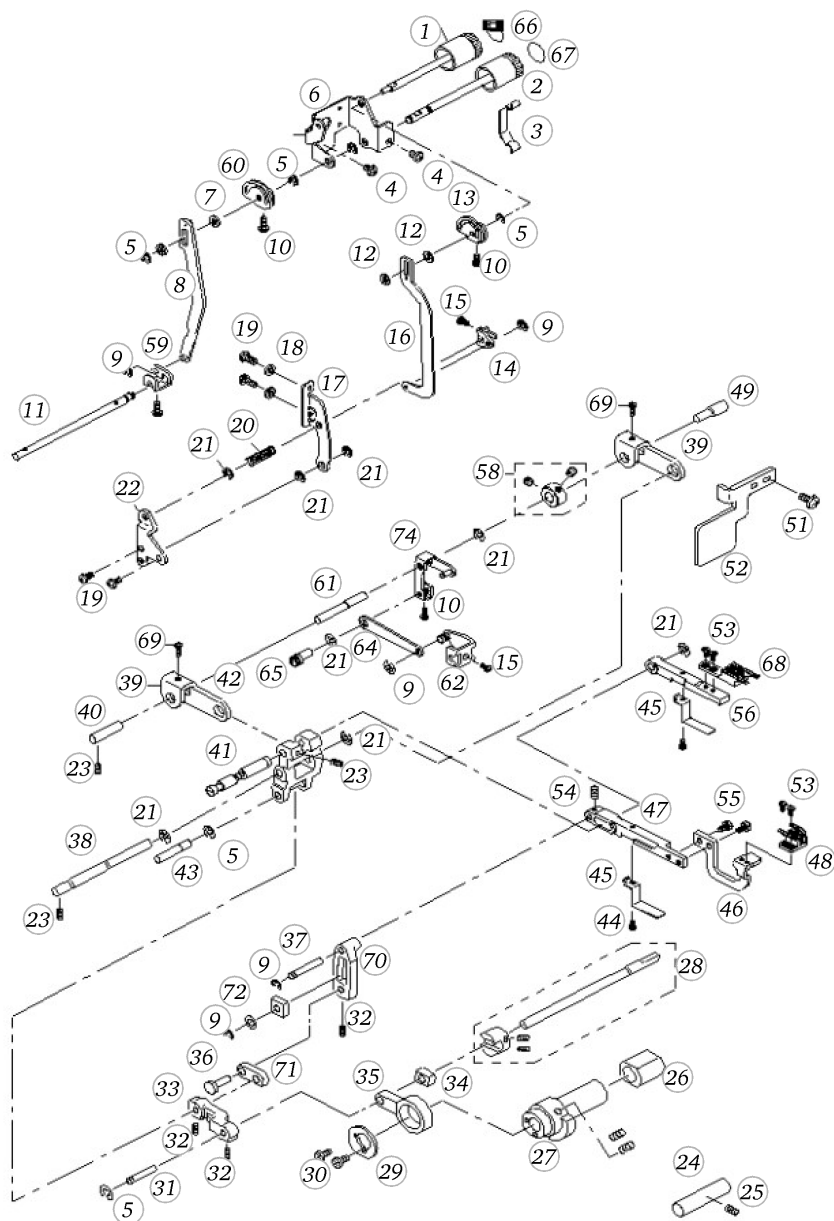
Pos	Item number	Description	Supplier Part no.
38	5020100795	E-RING	JRE0400000K0
39	5020106602	SCREW	SM4040855SN
40	5020100150	NEEDLE BAR CRANK ROD	A1403335000A
41	5020107611	NEEDLE BAR	J40121998
42	40121999	NEEDLE_CLANP	
43	A15049DC0B0	HANDLIFTING LEVER INSTLLING BASE	
44	5020105467	PRESSER LIFT PLATE	
45	5020105468	SPRING	
46	5020100849	WASHER	JWP0320501SC
47	5020107364	COLLAR	A152111000C
48	5020100825	SCREW	JSM5030855SN
49	5020106116	WASHER	JWP0531001SC
50	5020107182	PRESSER LIFT LINK	A1520130000
51	5020106712	NEEDLE THREAD TAKE UP	A1412130000

Thread tension

Pos	Item number	Description	Supplier Part no.
1	5020105223	THR.TENS.REL.MOVING LINK BASE	A15789DC000
2	5020100794	E-RING	JRE0300000K0
3	5020100850	WASHER	
4	40121981	THR_TENS_RELEASE_ADJ_ARM_ASSY	40121983
5	5020109156	THREAD TENSION RELEASE PLATE	A15779DC000
6	5020105222	SPRING	
7	SM5030655SP	SCREW	
8	PS0200052KP	SPRING PIN TYPE W 2X5	
9	5020105219	THR.TENS.REL.LINK(ASM.)	A15739DC0A0

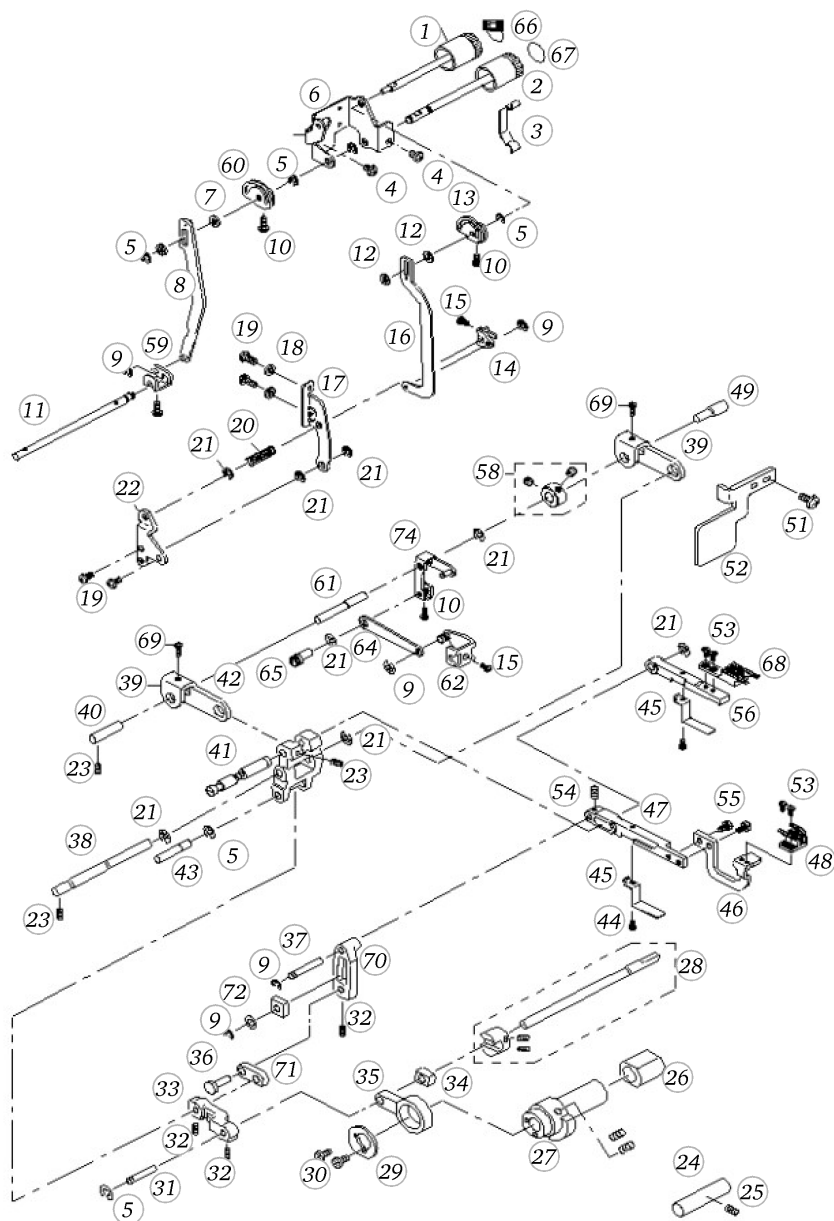


Feed dog unit



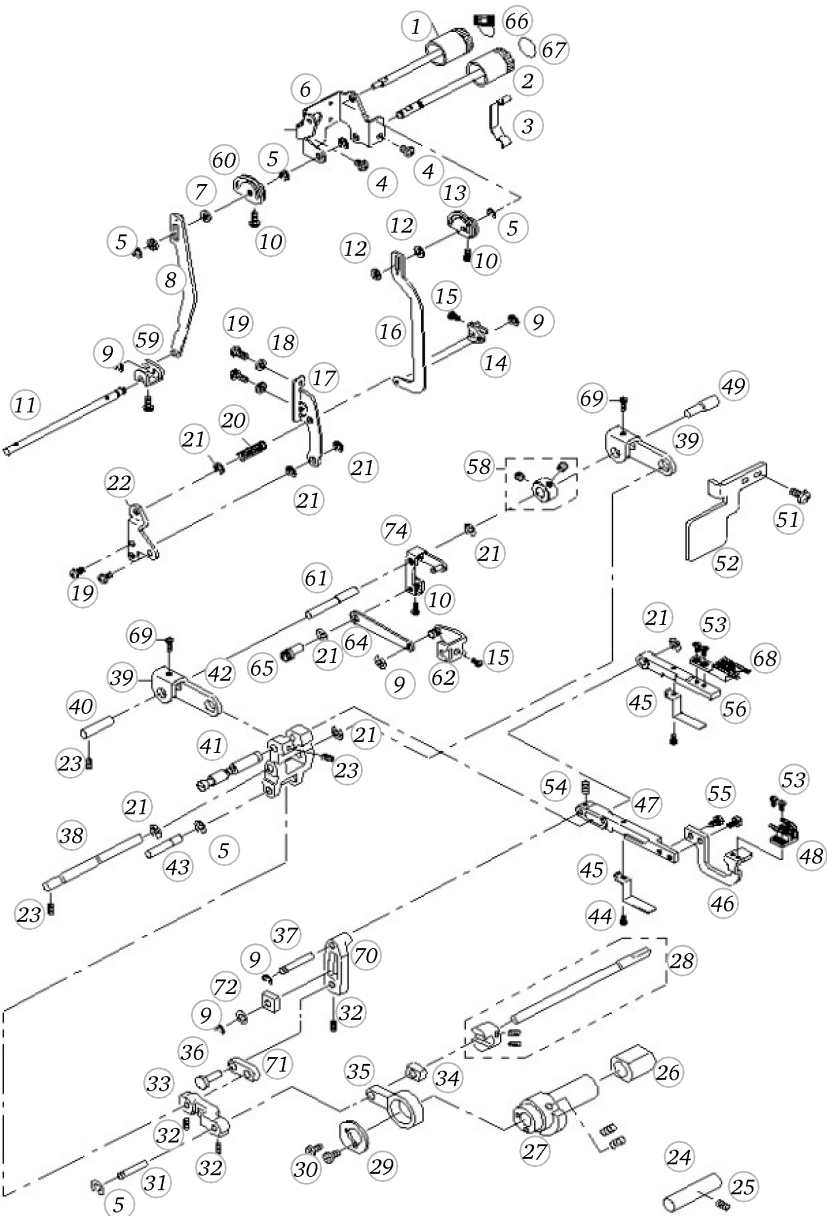
Pos	Item number	Description	Supplier Part no.
1	5020109159	Main feed adj.knob	A1601556D00B
2	A1602534D00B	DIF.FEED ADJUSTING KNOB	
3	5020105035	KNOB HOLDING PLATE	
4	5020106604	SCREW	
5	5020100795	E-RING	JRE0400000K0
6	5020105224	ADJ.KNOB BASE PLATE	A16109DC000
7	5020100247	COLLAR	
8	A1620534DA0	LINK	
9	5020100794	E-RING	JRE0300000K0
10	5020100825	SCREW	JSM5030855SN
11	5020105485	SHAFT	
12	5020105037	WASHER	
13	5020105036	MAIN FEED ADJUSTING CAM	
14	5020100262	MAIN FEED ADJ. ARM	
15	5020100824	SCREW	JSM5030655SN
16	5020105040	MAIN FEED ADJUSTING LINK (ASM.)	A16196550A0
17	5020105484	FEED ADJ.SHAFT SUPP.PLATE	
18	5020105317	WASHER	A1636534D00
19	5020100829	SCREW	
20	A1633534D00	SPRING	
21	5020100796	E-RING	JRE0500000K0
22	A1635534D00	DIF.FEED ARM	
23	5020100835	SCREW	JSM8040402TP
24	5020106822	FEED BASE GUIDE ROD	
25	SM8040612TP	SCREW M4 L=6	
26	A1630535000	VERTICAL FEED ADS.	
27	5020105038	HORIZONTAL/VERTICAL FEED	A1617534D00A
28	5020105397	FEED REGULATOR (ASM.)	
29	A1618534D00	CAM WASHER	
30	5020105039	SCREW	
31	A1639534D00	SHAFT	
32	5020100833	SCREW	JSM8030402TP
33	A1640534D00	CONNECTING-ROD	
34	5020100276	MAIN FEED SLIDING BLOCK	A1638776000

Feed dog unit

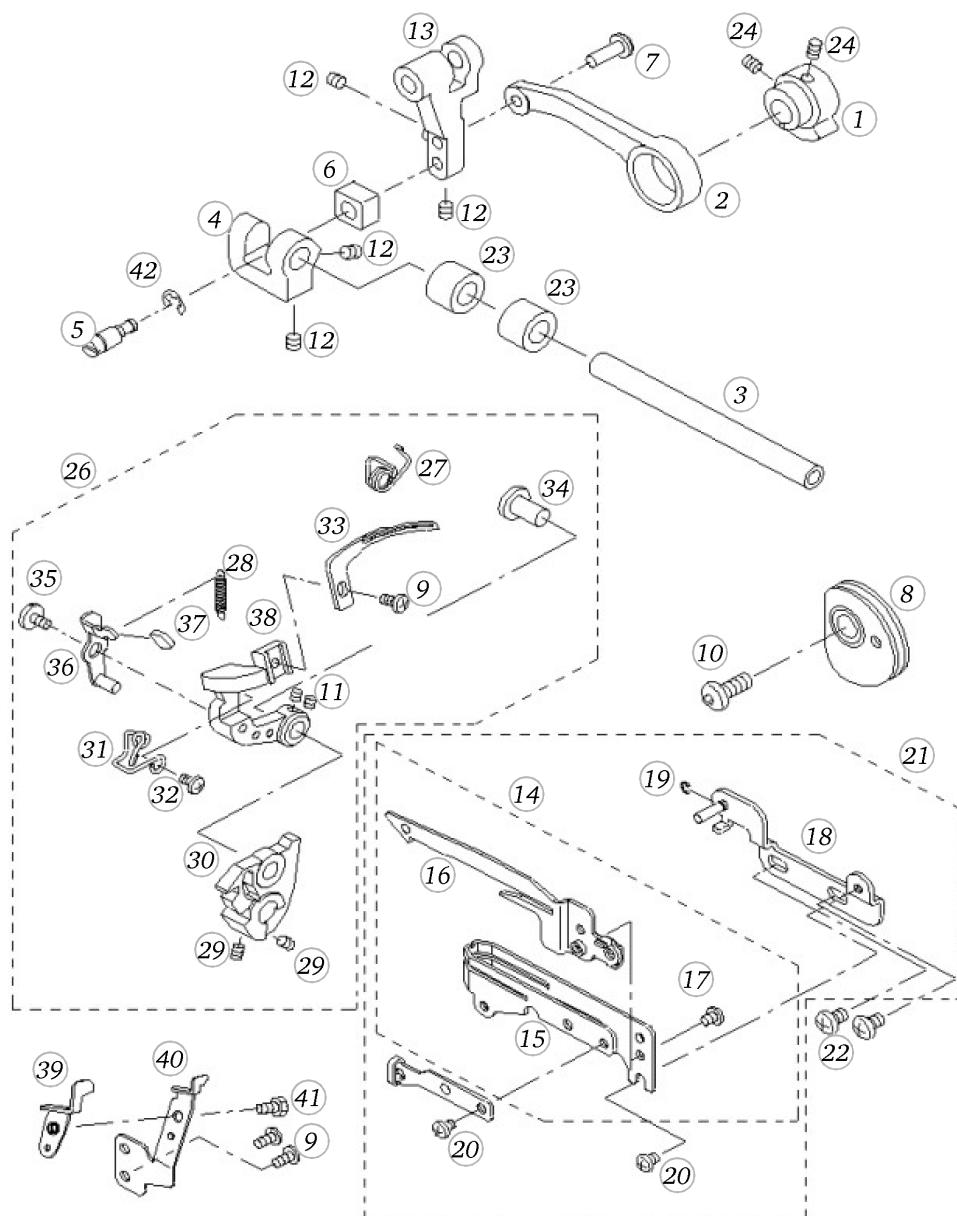


Pos	Item number	Description	Supplier Part no.
35	5020100249	MAIN FEED ROD	
36	5020100407	PIN	A2529335000
37	5020100311	SHAFT	
38	A1647534D00	SHAFT	
39	5020105398	DIF.FEED SHAFT HOLDER	
40	A1663534D00	PIN	
41	A1646534D00	FREE	
42	5020109173	ARM	A1645534D00
43	A1641534D00	SHAFT	
44	SM4030655SP	SCREW	
45	5020105877	FEED BASE SPRING	A1616030Z00
46	5020105044	DIF. FEED DOG SETTING BASE	
47	5020105878	SUB FEED BASE	A1639800000
48	5020106387	SUB FEED DOG	A1642C09000
49	5020105046	DIF. FEED SHAFT (B)	
51	5020100819	SCREW	JSM4040655SN
52	5020106823	FEED BASE GUIDE	
53	5020100817	SCREW	JSM4030655SP
54	5020100832	SCREW	SM8030302TP
55	5020100842	SCREW	
56	5020105876	FEED BASE	A1625800000
58	5020100309	THRUST COLLAR ASM.	
59	5020100299	DIF.FEED ADJ.ARM	
60	A1615534D00	DIF_FEED_ADJUSTING_CAM	
61	5020105149	SHAFT	
62	A1657534DA0	ARM	
64	5020100295	DIF.FEED ADJ.LINK A	
65	5020100298	ECCENTRIC PIN	
66	A160365DE00	SEAL	
67	A1604534D00A	LABEL DIF.FEED	
68	5020106386	MAIN FEED DOG	A1627C09000
69	5020100826	SCREW	
70	5020100293	DIF.FEED ARM ASM.	
71	5020100291	DIF.FEED LINK	A1650534D00

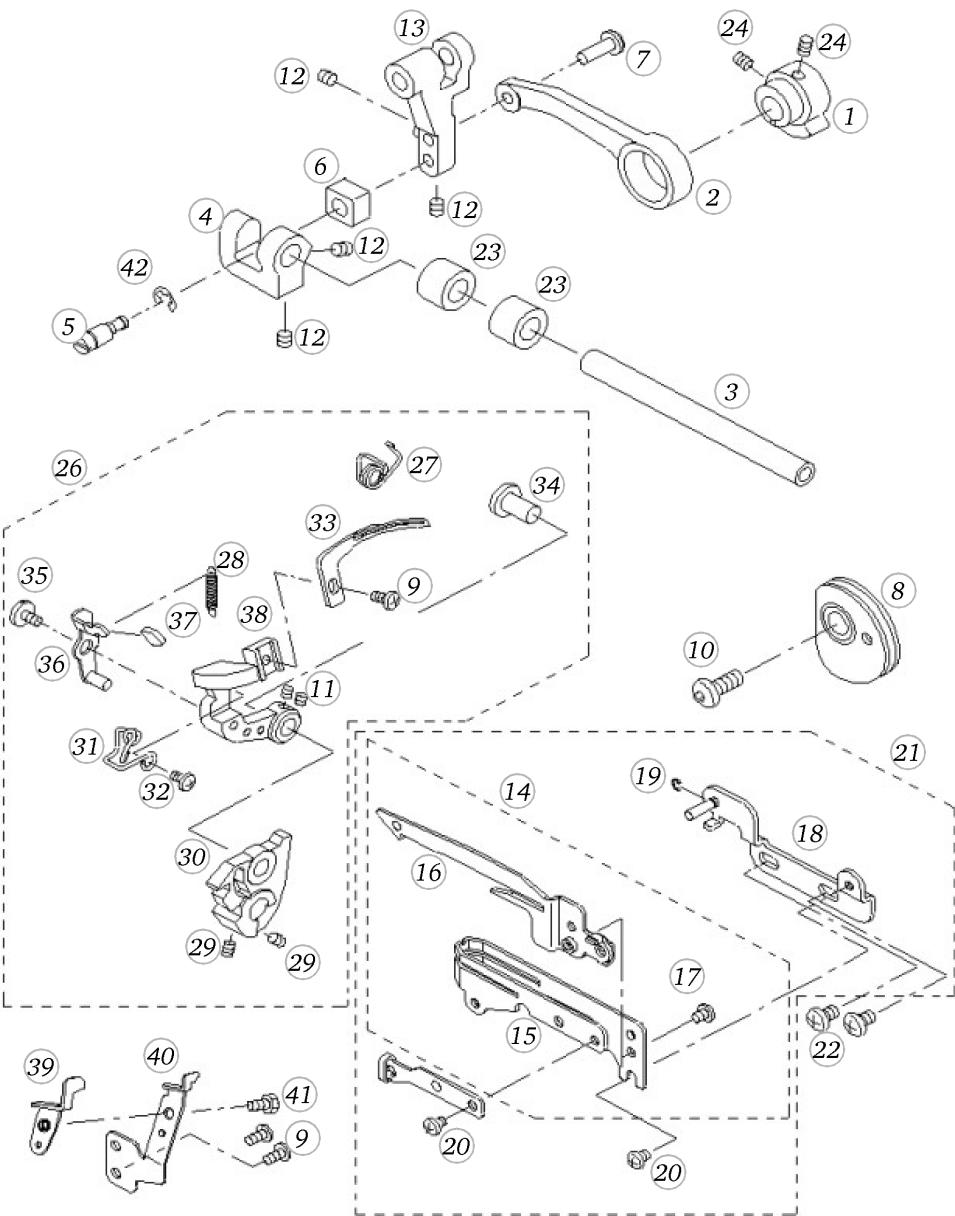
Pos	Item number	Description	Supplier Part no.
72	5020100850	WASHER	
74	5020105881	SUB FEED ADJ.ARM(A)ASM.	A16618000A0



Lower looper

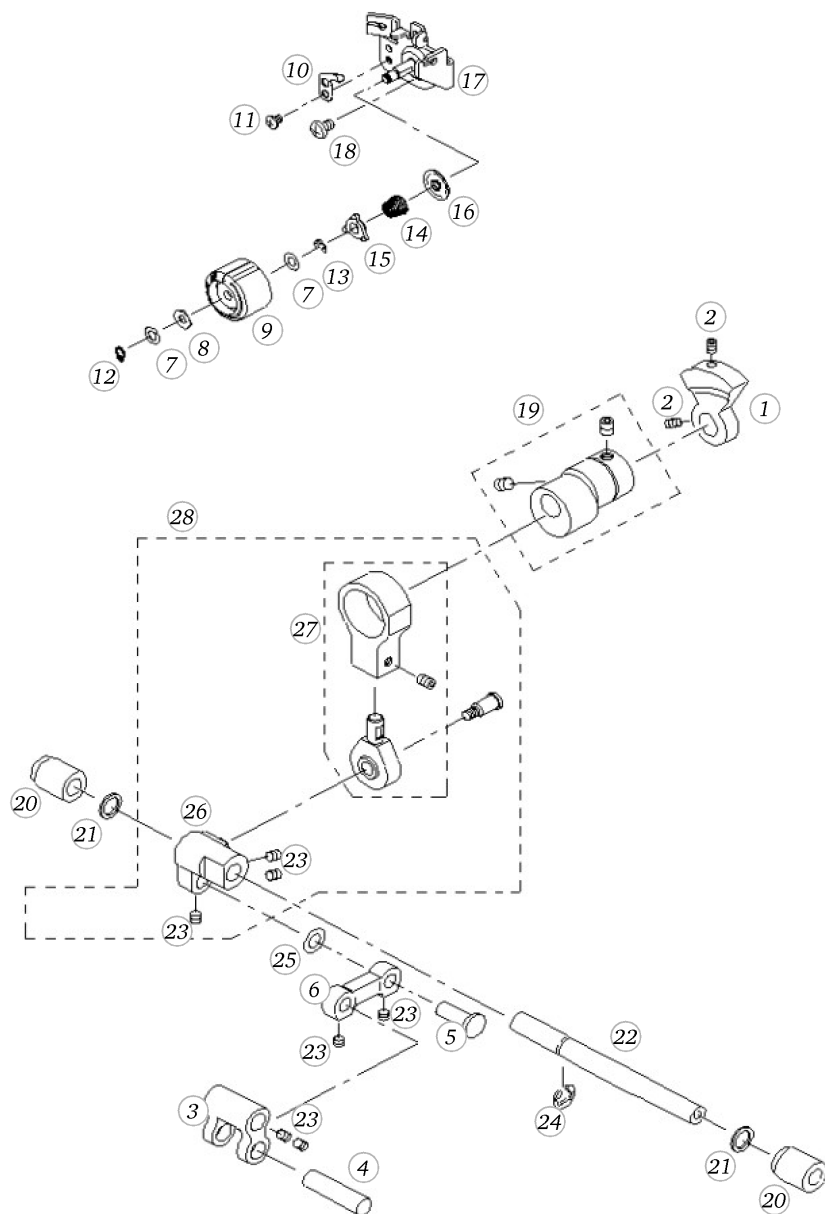


Pos	Item number	Description	Supplier Part no.
1	5020105228	DOUBLE CHAIN OSC.CAM	A21039DC000
2	5020105048	CHAIN STITCHING LENGTHWISE ROD	
3	5020105049	CHAIN LOOPER SHAFT	
4	5020106724	CHAIN STITCH SLIDING HOLD	A2113535000A
5	5020105054	CHAIN STITCHING SLIDING BLOCK SHAFT	A2115655000
6	5020105055	SLIDING BLOCK	A2116535000
7	5020100407	PIN	A2529335000
8	5020107628	Chain looper Take up Assy.	40121975
9	5020100824	SCREW	JSM5030655SN
10	5020106826	SCREW	
11	5020100832	SCREW	SM8030302TP
12	5020100835	SCREW	JSM8040402TP
13	5020105033	MAIN FEED ADJ.KNOB	A1601556D00
14	5020105060	Chain Looper Take-Up Guide (1) Asm.	
15	5020105058	CHAIN LOOPER TAKE-UP GUIDE (1	A2130655000
16	5020105062	Chain Looper Take-up (2) Asm.	A21316550A0
17	5020105353	SCREW	JSM0030401SC
18	5020105063	Chain Looper Take-Up Mounting Base Asm.	
19	5020100792	E-RING	JRE0200000K0
20	5020100815	SCREW	JSM4030455SN
21	5020105318	LOOPER TAKE-UP GUIDE(MAS.ASM.	A21309DC0B0
22	5020100819	SCREW	JSM4040655SN
23	5020106824	BUSHING	
24	5020100836	SCREW	
26	5020107612	DOUBLE CHAIN LOOPER	J40122704
27	5020105071	Spring	A2158655000
28	5020105072	Spring	
29	5020100837	SCREW	JSM8040602TP
30	5020105327	CHAIN LOOPER SUPP.ARM B	A21529DC000
31	5020105231	LOOPER MIDDLE THR.GUIDE	A21659DC000
32	5020106103	SCREW	
33	5020105421	CHAIN LOOPER (ASM.)	A21099DC0A0
34	5020106827	CHAIN LOOPER SUPPORT SHAFT	
35	5020105070	Screw	



Pos	Item number	Description	Supplier Part no.
36	5020105067	Chain Looper Supp. Arm Latch Asm.	
37	5020105143	THREAD SLIPPER CAP	
38	5020107405	CHAIN LOOPER SUPP.ARM A	A21519DC000A
39	5020105232	NEEDLE GUARD (REAR)	A21609DC000
40	5020105233	NEEDLE GUARD (FRONT)	A21619DC000
41	SM9030650SN	SCREW M3X0.5 L=6	
42	5020100795	E-RING	JRE0400000K0

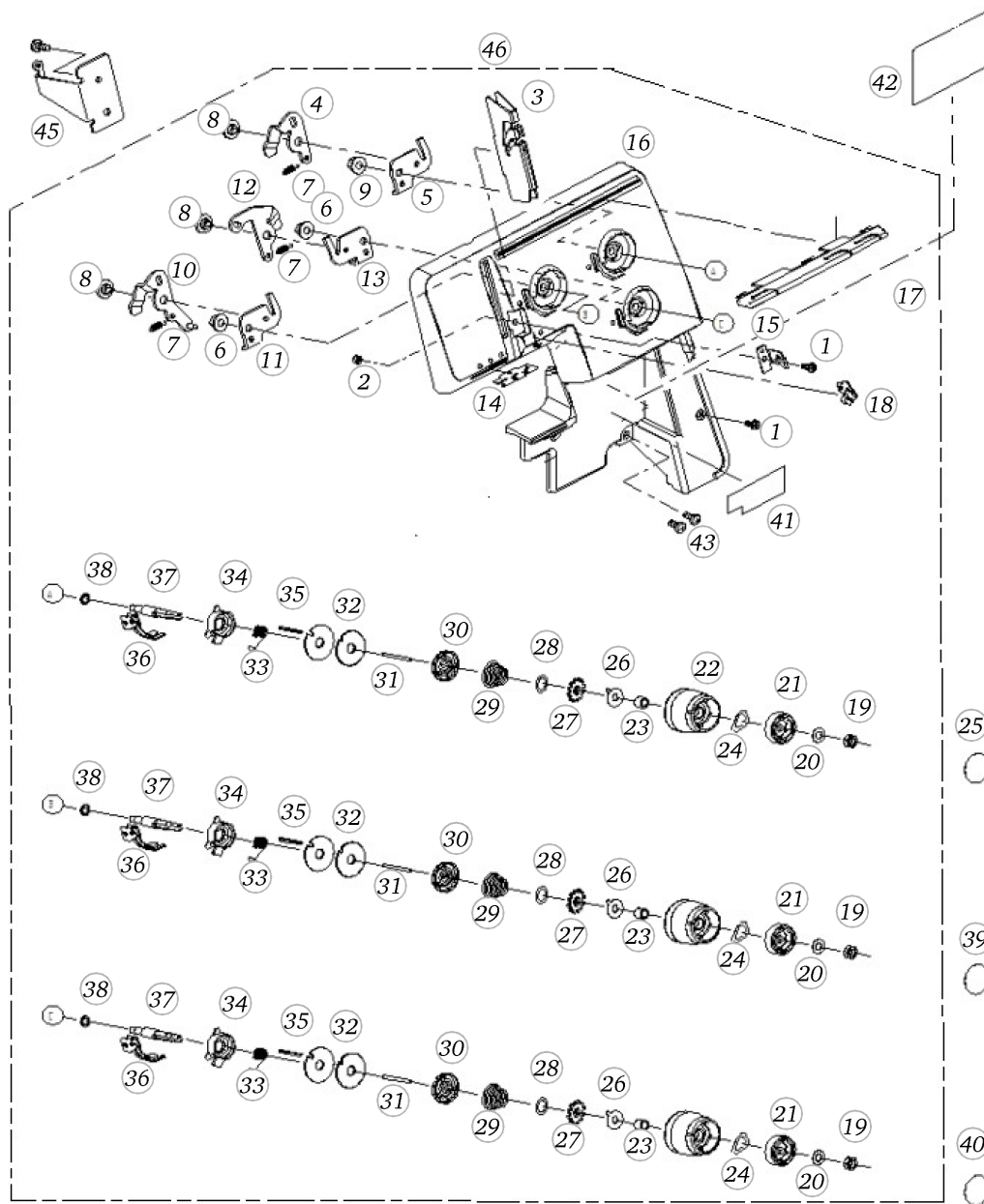
BERNINA L 220



Lower looper supp.

Pos	Item number	Description	Supplier Part no.
1	5020105401	LOOPER BALANCER	
2	SM8030412TP	SCREW	
3	5020105227	DOUBLE CHAIN OSC.ARM	A21029DC000
4	5020106825	CHAIN LOOPER SLIDE SHAFT	A2111335000
5	5020100148	CONNECTING PIN	A1403102000
6	5020106722	CHAIN LOOPER OSC ROD	
7	5020100850	WASHER	
8	5020107228	WASHER	
9	A21469DC000B	UNDER THREAD TENSION DIAL	
10	5020105322	UNDER THR.TENS.DIAL LATCH SPRING	A21439DC000
11	5020105353	SCREW	JSM0030401SC
12	5020100509	C-RING	A3139776000
13	5020100794	E-RING	JRE0300000K0
14	40133733	SPRING	
15	5020105321	UNDER THR.TENS.SPRING PRES.	A21429DC000
16	5020105324	UNDER THR.TENS.DISC	A21459DC000
17	5020105320	UNDER THR.TENS.BASE PLATE(AS	A21409DC0A0
18	5020100819	SCREW	JSM4040655SN
19	5020107406	LOWER LOOPER CAM	40079646
20	5020106011	UPPER KNIFE SHAFT FRONT BUSH	
21	5020100854	WASHER	
22	5020105235	LOOPER SHAFT	A25219DC000
23	5020100835	SCREW	JSM8040402TP
24	5020100797	E-RING	
25	5020105354	WAHSER	JWP0641600SC
26	5020105329	LOOPER DRIVING ARM	
27	5020106315	LOOPER ARM CONNECTING(ASM.)	A25155340E0
28	5020105234	LOWER LOOPER ROD (ASM.)	A25159DC0A0

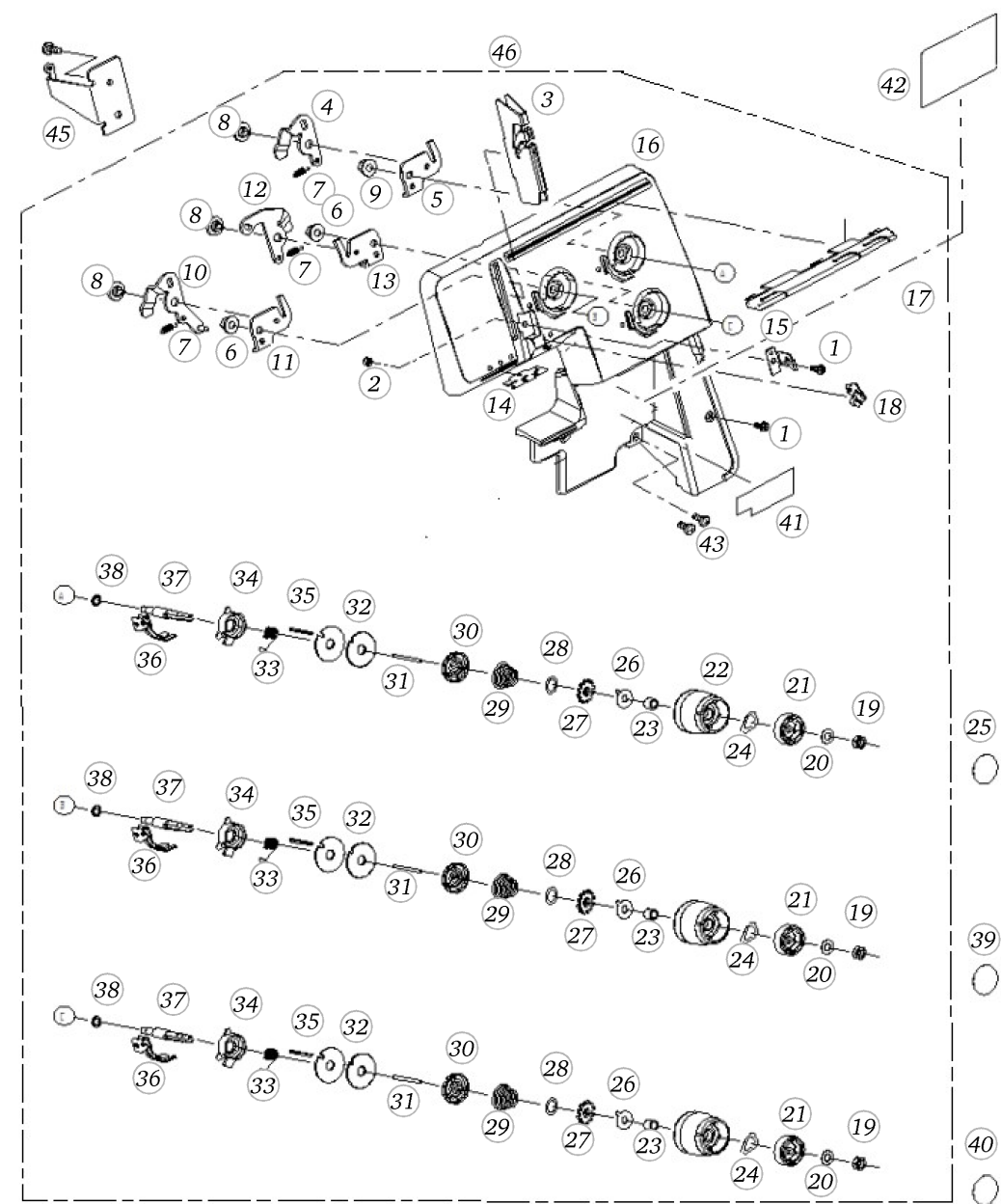
BERNINA L 220



Front cover

Pos	Item number	Description	Supplier Part no.
1	5020100825	SCREW	JSM5030855SN
2	5020100789	NUT	
3	40122705	ASSY_NEEDLE_THR_TAKE_UP_GUIDE	
4	A31219DC000A	TENS.RELEASE CAM	
5	A31209DC000	TENS_RELEASE_CAM_BASE_PLATE	
6	A31039DC000	NUT	
7	5020105342	TENS.REL.CAM SPRING	
8	5020105341	SCREW	
9	A31039DC000	NUT	
10	40122709	TENS_RELEASE_CAM_L_ASSY	
11	A31209DC000	TENS_RELEASE_CAM_BASE_PLATE	
12	40121279	SIGNAL LIGHT MODULE	
13	40121980	TENS_RELEASE_CAM_BASE_PLATE_R	
14	40121973	NEEDLE_THREAD_GUIDE	
15	5020109160	Thread guide A	40127197
16	5020107655	FRONT COVER L220	J40121993
17	5020107682	ALL ASSY 1ST THREAD GUIDE	40122707
18	40127198	THREAD_GUIDE_B	
19	5020105352	NUT	
20	5020105334	WASHER	A31099DC000
21	5020105333	THR.TENS.DIAL PRESSER PLATE	A31089DC000
22	40121990	THR_TENS_ADJ_DIAL	
23	5020105332	COLLAR	
24	5020107437	WAVED WASHER	
25	5020107613	TENSION SEAL M	J40122280
26	5020105336	TENS.DIAL POS.PLATE	
27	5020105402	TENSION NUT	
28	A3158535000	THREAD ADJUSTING SPRING WASHER	
29	5020105660	LEFT NEEDLE TENS.SPRING	A3903634000
30	5020105335	THR.TENS.DISC PRESSER	
31	A31249DC000A	PIN	
32	5020106859	THREAD TENS.DISK	A3910634000B
33	5020105330	THR.HOLDING SPRING	A3103535000
34	5020105339	THR.HOLDING SPRING BASE PLATE	

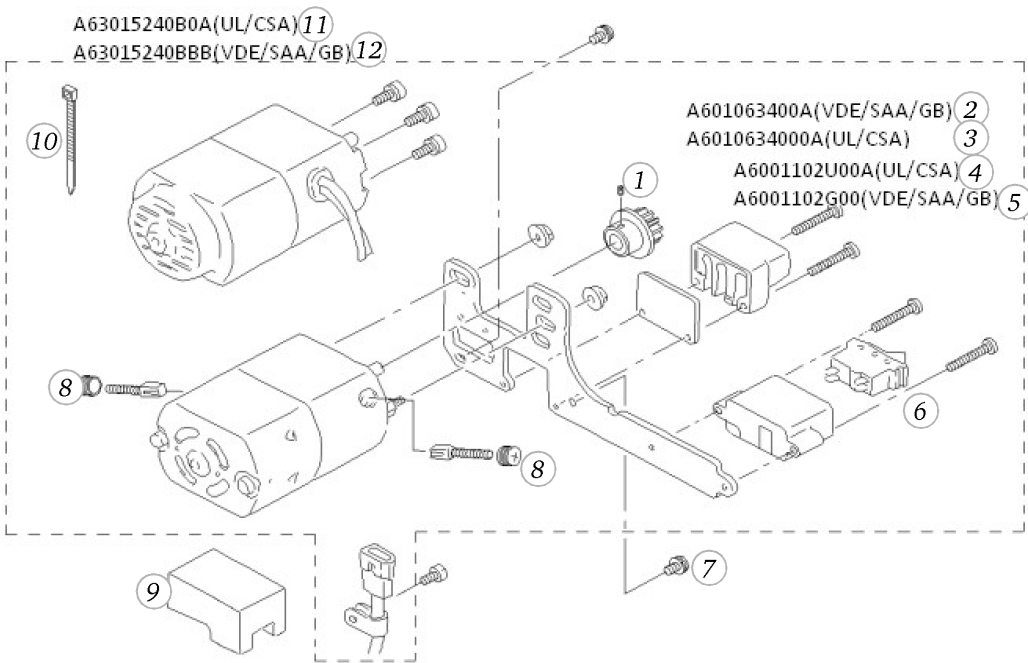
BERNINA L 220



Front cover

Pos	Item number	Description	Supplier Part no.
35	PS0200202KP	SPRING PIN TYPE W 2X20	
36	A3121502000	THREAD_GUIDE	
37	A31029DC000	THREAD_TENSION_SHAFT	
38	WP0510516SD	WASHER	
39	5020107614	TENSION SEAL L	J40122282
40	5020107615	TENSION SEAL R	J40122278
41	5020100763	CAUTION LABEL(UL,CSA)	A9196524000
42	5020109171	Threading Chart	40122008
43	5020100828	SCREW	JSM5040855SN
45	5020106115	SCREW	JST5041051SN
46	5020107713	FRONT COVER (ASM.) L220	J40121992

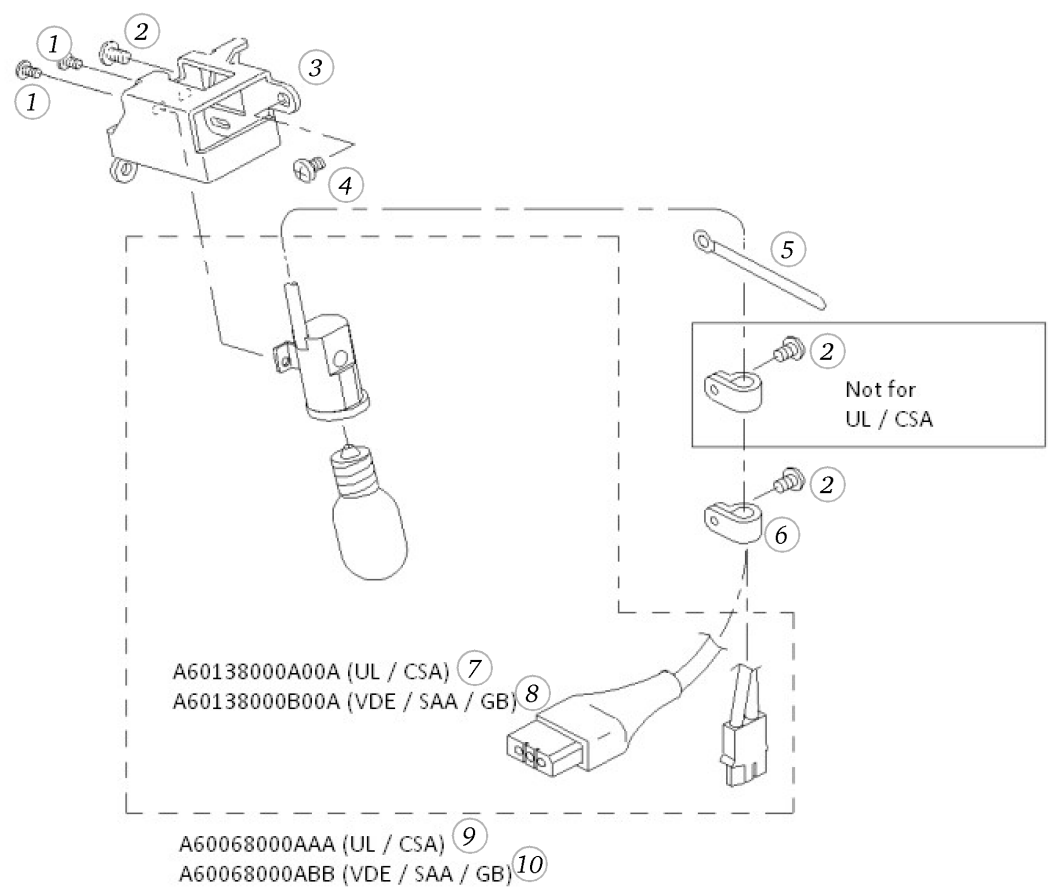
BERNINA L 220



Main motor

Pos	Item number	Description	Supplier Part no.
1	5020100837	SCREW	JSM8040602TP
2	A601063400A	MOTOR PULLEY ASM.	
3	5020100605	MOTOR PULLEY(UL,CSA)	A6010634000A
4	A6001102U00A	COVER	
5	A6001102G00	PRESSURE TERMINAL CONNECTOR	
6	A600364D000	POWER SWITCH	
7	5020100819	SCREW	JSM4040655SN
8	0000000999	(no longer available)	
9	A6003535000	MOTOR PROTECTOR	
10	5020100549	BAND	
11	A63015240B0A	MOTOR	
12	A63015240BBB	MOTOR (ASM.) SAA GB SA	

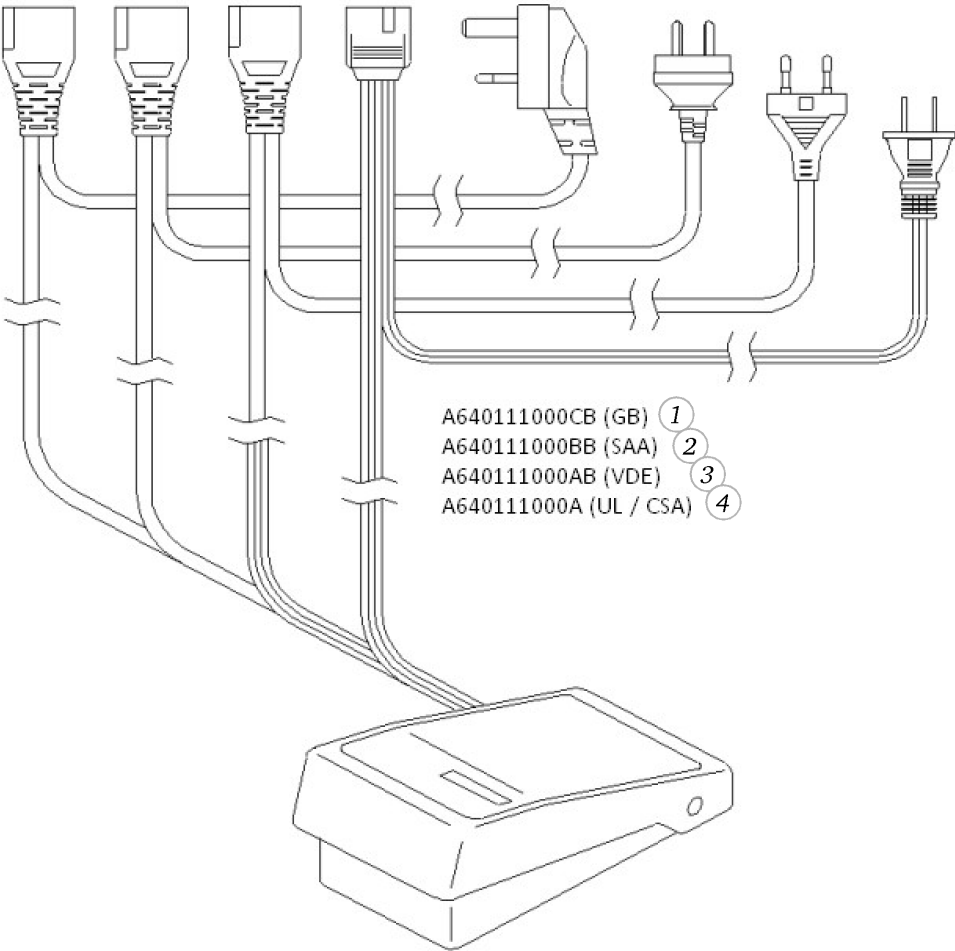
BERNINA L 220



Lamp holder

Pos	Item number	Description	Supplier Part no.
1	5020106103	SCREW	
2	SM4040655SN	SCREW M4X0.7 L=6	
3	A6007535000	LAMP HOLDER SUPPORT	
4	5020100819	SCREW	JSM4040655SN
5	5020100546	CORD HOLDER	
6	5020100786	CABLE CLIP	
7	A6013800A00A	LAMP FOR UL	
8	A6013800B00A	LAMP	
9	A60068000AAA	LAMP HOLDER ASM. (UL / CSA)	
10	A60068000ABB	LAMP HOLDER ASM.	

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Foot controller

Pos	Item number	Description	Supplier Part no.
1	A640111000CB	FOOT_CONT_ASM(BS)	
2	5020107075	FOOT CONTROLLER SAA	A640111000BB
3	5020107074	FOOT CONTROLLER VDE	A640111000AB
4	A640111000A	FOOT_CONT_ASM(CE)	

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Accessories

Pos	Item number	Description	Supplier Part no.
1	5020105141	SPOOL RETAINER	
2	0361427007	needle set packed 130/705 H universal	
3	5020100695	ACCESSORY BAG 2000/334/007	A9121503000A
4	5020100670	OILER (ASM.)	A91041020A0
5	5020107720	Tweezers	40085718
6	5020106074	VINYL COVER	A9102800000
7	5020100684	NET	A9116335000
8	5020105241	DOUBLE-CHAIN PRESSER FOOT(ASM.)	A15019DC0B0
9	5020107646	SCREW DRIVER	J40122044
10	5020107247	CLEANING BRUSH/NEEDLE INSERTER	J40065952
11	5020107721	Accessories L220 cpl	40121969
12	5020107666	Adjusting gauge L220	40122710
13	5020107649	INSTR.BOOK L220 GB/ES/D/F	40121962
14	5020107650	INSTR. BOOK L220 D/F/I/NL	J40121963
15	5020107651	INSTR. BOOK L220 S/DK/SF/N	J40121964

